

**DATE:** 9/27/2023 3:30 PM

**LOCATION:** Advanced Learning Library, 711 W. 2nd, Wichita

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**Homelessness Taskforce Meeting Agenda**

- 3:30 Welcome
- 3:40 Subgroup Presentation – Community Education
- 3:50 Subgroup Presentation – Provider Coordination
- 4:00 Subgroup Presentation – Emergency Services
- 4:10 Subgroup Presentation – Housing
- 4:20 BREAK
- 4:25 Subgroup Feedback
- 4:50 Next Steps
- Adjourn (5:00pm)